

Work Order ID 120851

120851

Page 1

Wednesday, June 11, 2014 3:49:45 PM

Item ID: D139-799-029

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Hinged Fuel Cap

Stop

NS2

Start Date: 6/11/2014 Start Qty: 10.00

10

Cust Item ID:

Required Date: 6/13/2014 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan: ME

Date: 14-6-11

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D139-799	I								
100		0.00							
100									
DC									
Doc.Control -USB or Paperwork									
	Memo	0.00							
	Photocopy bluefile & type labels per PPP D139-799-029								
	CHG003								
110	Pick Kit	0.00							
110									
Packaging									
Packaging	Memo	0.00							
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC									
Quality Control	Memo	0.00							

ML5

15-05-08

DAS
46
C.RQ

JAN 09 2015

JAN 07 2015

DAS
66
9-89

DAS
45
C.RQ

JAN 09 2015

Work Order ID 120851***120851***

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Item ID: D139-799-029

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Hinged Fuel Cap

Stop ***NS2***

Start Date: 6/11/2014 Start Qty: 10.00

10

Cust Item ID:

Required Date: 6/13/2014 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-029								
	Location: <u>OR</u>								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

101DAS
ES
SC

JAN 08 2015

ML5 15-01-09ME
15-1-9

Picklist Print

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Work Order ID: 120851

Parent Item: D139-799-029

Parent Item Name: Hinged Fuel Cap

120851

D139-799-029

Start Date: 6/11/2014

Required Date: 6/13/2014

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE 12-10-29 JLM VERIFIED BY:DD IPP
REV:B 14.05.26 chg003/ECN14-567 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D5043-041

Manufactured No

Each 2.0000

D5043-041

DAS

Fuel Cap Hinge Assembly

46

9-89

Location

Loc Qty

Loc Code

prelim

2

117392

2

Each 53.0000

AN525-416R10

Purchased No

AN525-416R10

Screw

DAS

46

9-89

Location

Loc Qty

Loc Code

ST344

53

123528

10

124605

29

m129246

14

Each 41.0000

CB200

Purchased No

CB200

Acrylic Adhesive, 3.5G

DAS

46

9-89

Location

Loc Qty

Loc Code

CA

18

m129452

18

ST264

23

m129423

23

68-6

98

DAS

DAS

26

9-89

68-6

98

DAS

DAS

26

9-89

68-6

98

DAS

DAS

26

9-89

JAN 07 2015

REFERENCE ONLY

JAN 09 2015

DART AEROSPACE USA, INC.

DAS
46
S.32

IIN-D139-799

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Qty -021	Qty -025	Qty -031	Part Number	Description
X			D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X		D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
		X	D139-799-031	CARGO COMPARTMENT PROTECTIVE TRIM KIT
2			D4427-1	SCUFF PLATE
	1		D4456-1	FWD RAINGUTTER, LH
	1		D4456-2	FWD RAINGUTTER, RH
	1		D4456-3	AFT RAINGUTTER, LH
	1		D4456-4	AFT RAINGUTTER, RH
	2		D4456-5	CENTER RAINGUTTER
		2	D4735-1	SCUFF PLATE
10		10	MS21075L3	NUTPLATE
10		10	MS27039-1-09	SCREW
10		10	NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D5043-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE

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Revision: I
Date: 14.03.06